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(71) Applicant: **Sigma-Tau Industrie Farmaceutiche Riunite S.p.A.**  
**I-00144 Roma (IT)**

(72) Inventors:

- **Tinti, Maria Ornella**  
**I-00182 Rome (IT)**
- **Scafetta, Nazareno**  
**I-00040 Pavona (RM) (IT)**
- **Misiti, Domenico**  
**I-00199 Rome (IT)**

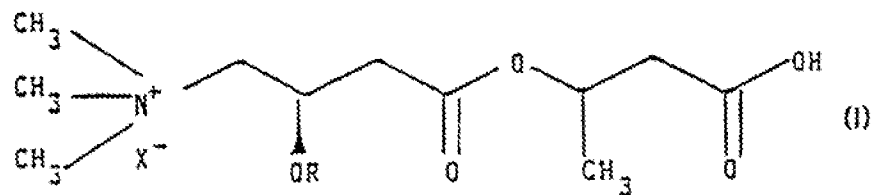
(74) Representative: **Fassi, Aldo**

**c/o Sigma-Tau Industrie Farmaceutiche Riunite S.p.A., Viale Shakespeare 47**  
**I-00144 Rome**  
**I-00144 Rome (IT)**

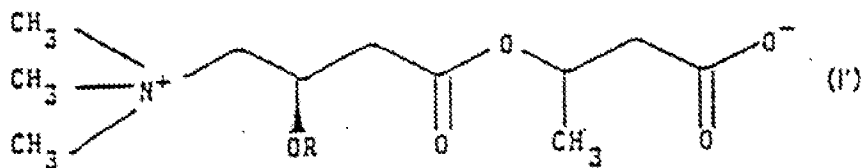
(56) References cited: :

(54) **Esters of (R)(-)-carnitine and acyl (R)(-)-carnitines with beta-hydroxybutyric acid and pharmaceutical compositions containing them for inhibiting neuronal degeneration, liver proteolysis and for the treatment of coma**

(57) The esters of (R)(-)-carnitine and acyl (R)(-)-carnitines with beta-hydroxybutyric acid in the form of pharmacologically acceptable salts of formula (I)



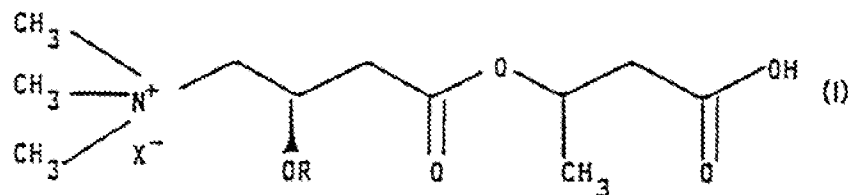
wherein X<sup>-</sup> is the anion of a pharmacologically acceptable salt, e.g. chloride, bromide, orotate, acid aspartate, acid citrate, acid phosphate, acid fumarate, lactate, acid maleate, acid oxalate, acid sulfate and glucosephosphate or in the form of inner salts of formula (I')



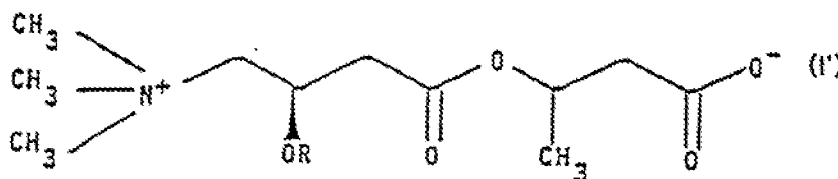
wherein R is hydrogen or a straight or branched acyl group having from 2 to 5 carbon atoms, such as e.g. acetyl, propionyl, n-butyl, isobutyl and isovaleryl, are active in inhibiting neuronal degeneration (as it occurs in Alzheimer's senile dementia and Parkinson's disease), liver proteolysis and in the treatment of coma.

## Description

[0001] The present invention relates to the esters of R(-)-carnitine and acyl (R) (-)-carnitines with beta-hydroxybutyric acid in the form of their pharmacologically acceptable salts of formula (I)



wherein X<sup>-</sup> is the anion of a pharmacologically acceptable acid e.g. chloride, bromide, orotate, acid aspartate, acid citrate, acid phosphate, acid fumarate, lactate, acid maleate, acid oxalate, acid sulfate and glucosephosphate, or in the form of inner salts of formula (I')



wherein R is a hydrogen or a straight or branched acyl group having from 2 to 5 carbon atoms, such as for instance acetyl, propionyl, n-butyl, isobutyl and isovaleryl.

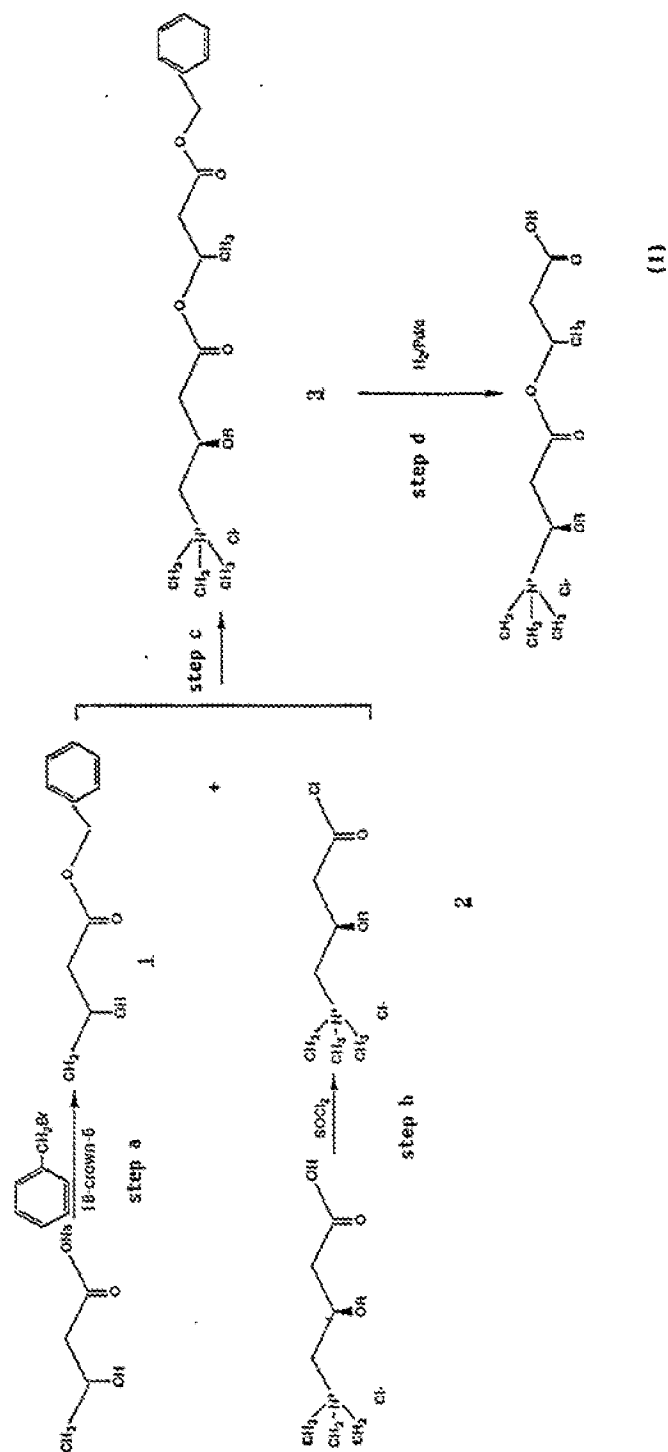
[0002] These compounds are active in inhibiting neuronal degeneration (as it occurs in Alzheimer's senile dementia and Parkinson's disease) and liver proteolysis and in the treatment of coma.

[0003] The present invention also relates to orally or parenterally administrable pharmaceutical compositions for treating the foregoing pathologies, which comprise one of the compounds of formula (I) or (I') as active principle.

[0004] Esters of carnitine with hydroxy-substituted saturated organic acids (e.g. 2-hydroxybutyric, 2-hydroxy-2-methylbutyric and 2-methyl-3-hydroxy propionic acid) are known already; see e.g. US patent 4,766,222 assigned to Sigma-Tau Industrie Farmaceutiche Riunite S.p.A. These compounds, however, are O-esters (i.e. esters on the carnitine hydroxyl group) and endowed with pharmacological properties entirely different from and in no way related to the properties of the esters of the present invention.

[0005] Esters on the carnitine carboxyl group are described in Z. Physiol. Chem., 295, 377, 1953 and Z. Physiol. Chem., 346, 314, 1966. These are, however, esters of carnitine with aliphatic alcohols such as methanol, ethanol and butanol or with aromatic alcohols such as benzyl alcohol, not with hydroxy-acids.

[0006] The non-limiting examples that follow show the preparation of the esters of acyl (R)(-)-carnitine chloride with beta-hydroxybutyric acid via the synthesis scheme which is illustrated hereinbelow.



### Example 1

[0007] Preparation of the ester of isovaleryl (R)(-)-carnitine chloride with (R,S)(±)-beta-hydroxybutyric acid (ST 687).

#### Step a:

[0008] Preparation of the benzyl ester of (R,S)(±)-beta-hydroxybutyric acid **1** (R,S)(±)-beta-hydroxybutyric acid sodium salt (1.2 g; 0.01 moles) was suspended in benzyl bromide (6 ml; 0.05 moles).

[0009] 18 crown - 6 (0.264 g) dissolved in 7 ml acetonitrile was added to the mixture.

[0010] The solution was partially concentrated under a nitrogen stream and then kept under stirring at 80°C for 90 minutes. Following cooling, hexane - H<sub>2</sub>O was added. The separated and dried organic phase was concentrated and then distilled under vacuum to remove the excess of benzyl bromide.

[0011] A solid residue (1.1 g) was obtained which was identified as the title product, yield 56%, TLC CHCl<sub>3</sub> - MeOH 1

R<sub>f</sub> = 0.8

Gas chromatography column HP1 25 m; 0.32 mm ID; 0.33 µm film

thickness

carrier (He) flow rate: 1 ml/min

Make up gas 40 ml/min

Splitting ratio 40 ml/min

Injector 220°C

Detector(Fid) 280°C

T column 120°C for 3 minutes, 15°C/min 250°C

R<sub>t</sub> = 9.36 product **1**

R<sub>t</sub> = 4.84 benzylbromide absent

NMR CDCl<sub>3</sub> δ 7.3(5H,s,benzyl); 5.2(2H,s,CH<sub>2</sub>-benzyl); 4.2(1 H,m,CH);

2.8(1 H,s,broad OH); 2.5(2H,d,-CH<sub>2</sub>COO); 1.2(3H,d,CH<sub>3</sub>)

#### **Step b:**

[0012] Preparation of the acid chloride of isovaleryl R(-)-carnitine chloride **2** Thionyl chloride (7.7 ml; 0.1 moles) was added to isovaleryl (R)(-)-carnitine chloride (10 g; 0.035 moles).

[0013] The resulting mixture was kept at room temperature for 4 hours, then concentrated under vacuum to remove the excess of thionyl chloride. The residue was washed 3 times with anhydrous ethyl ether. The reaction raw product thus obtained was used in the following step without further purification.

#### **Step c:**

[0014] Preparation of the ester of isovaleryl (R)(-)-carnitine chloride with (R,S)(±) beta-hydroxybutyric acid benzyl ester **3**.

[0015] Acid chloride of isovaleryl (R)(-) -carnitine chloride of step b (0.035 moles) was dissolved in 25 ml anhydrous tetrahydrofuran.

[0016] (R,S)(±) beta-hydroxybutyric acid benzyl ester (7 g; 0.035 moles) of step a was added to the solution.

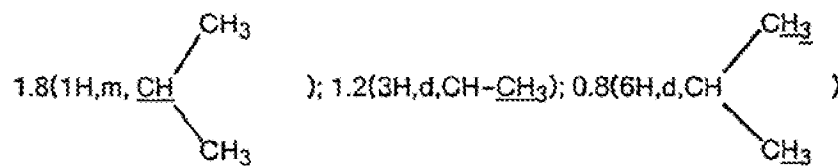
[0017] The resulting reaction mixture was kept at 25°C under stirring overnight, then ethyl ether was added till complete precipitation. The solid product thus obtained was filtered and washed with ethyl ether. 14 g of product **3** were obtained. Yield 89%.

NMR D<sub>2</sub>O δ 5.7(5H,m,benzyl); 5.5(1H,m,-CH);

5.2(1H,m,COOCH); 5.0(2H,s,CH<sub>2</sub>-benz.)

3.8(2H,m,NCH<sub>2</sub>); 3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N+);

2.8-2.5(4H,dd,CH<sub>2</sub>-COOCH;CH<sub>2</sub>COO) 2.2(2H,d,OCOCH<sub>2</sub>)



#### Step d:

[0018] Preparation of the ester of isovaleryl (R)(-)-carnitine chloride with (R,S)(±)-beta hydroxybutyric acid.

[0019] The product of step c (14 g; 0.031 moles) was dissolved in H<sub>2</sub>O - ethanol (1:1) (1000 ml) and then hydrogenated in the presence of 1.5 g 10% Pd/C at the pressure of 4 atmospheres for 2 hours.

[0020] The reaction mixture was filtered, concentrated to dryness under vacuum and the residue was crystallized from acetone-ethyl ether giving 10 g of a hygroscopic product.

TLC chloroform 4.2 Isopr OH 0.7 MeOH 2.8 H<sub>2</sub>O 1

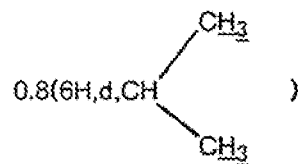
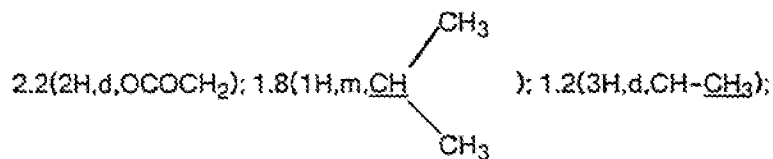
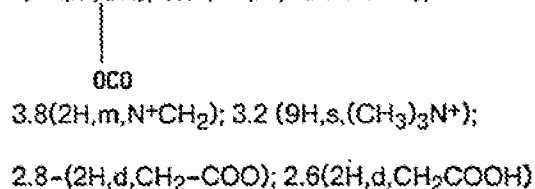
AcOH 1.1 R<sub>F</sub>: 0.7

[α]

$\frac{[M]}{c}$

= -21(c = 1, H<sub>2</sub>O).

NMR D<sub>2</sub>O δ 5.7 (1H,m,CH); 5.3 (1H,m,-COOCH-);



HPLC

Column μBondapack - C<sub>1</sub>

Eluant KH<sub>2</sub>PO<sub>4</sub>0.05 M - CH<sub>3</sub>CN (85 -15)

UV detector λ = 205

Flowrate 1ml/min

Rt = 14-16 (the diastereomers are shown)

|                             |       |      |      |
|-----------------------------|-------|------|------|
| E.A. = $C_{15}H_{30}NO_6Cl$ | C     | H    | N    |
| calc.                       | 50.6  | 8.4  | 3.9  |
| found                       | 48.93 | 8.36 | 3.49 |

**Example 2**

[0021] Preparation of the ester of isobutyryl (R)(-)-carnitine chloride with (R,S)(±)beta-hydroxybutyric acid (ST 730)

**Step a:**

[0022] same as in Example 1

**Step b:**

[0023] same as in Example 1, except that isovaleryl (R)(-)-carnitine chloride was substituted by isobutyryl (R)(-)-carnitine chloride

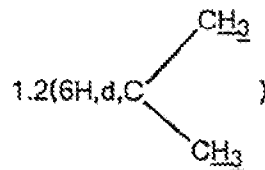
**Step c:**[0024] The intermediate 3, ester of isobutyryl (R)(-)-carnitine chloride with (R,S)(±)-beta-hydroxybutyric acid benzyl ester was purified via  $\delta$  prep 300 preparative HPLC.Column prepak C<sub>1</sub>Eluant H<sub>2</sub>O-CH<sub>3</sub>CN 70-30

Flowrate 20 ml/min

Yield 50%

NMR D<sub>2</sub>O  $\delta$  7.5(5H,s,aromatic); 5.8(1H,m,-CH-); 5.3(m,1H,COOCH);

5.1(2H,s,CH<sub>2</sub>benz.); 4.0-3.8(2H,m,N<sup>+</sup>CH<sub>2</sub>); 3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.8(2H,m,CH<sub>2</sub>COO); 2.6(2H,m,CH<sub>2</sub>COOH); 1.8(1H,m,OCOCH); 1.3(3H,d,CH-CH<sub>3</sub>);



analytic HPLC

Column  $\mu$  Bondapak C<sub>1</sub>Eluant phosphate buffer 0.05M-CH<sub>3</sub>CN 60-40Flowrate 1 ml/min UV detector  $\lambda$  = 205 nm

Rt = 10.75

**Step d**

[0025] Ester of isobutyryl-(R)(-)-carnitine with (R,S)(±)beta-hydroxybutyric acid (ST 730).

[0026] Same as step d of Example 1.

[α]

<sup>25</sup><sub>D</sub>

= -20.3(C = 1H<sub>2</sub>O).

TLC CHCl<sub>3</sub> - H<sub>2</sub>O - IsopOH - MeOH - AcOH

(4.2 - 1.05 - 0.7 - 2.8 - 1.05)

NMR D<sub>2</sub>O δ 5.7 (1H, m, -CH-); 5.25 (1H, m, COOCH); 3.9-3.7 (2H, m, N<sup>+</sup>CH<sub>2</sub>);

OCO

CH<sub>3</sub>

3.2 (9H, s, (CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.9 (1H, m, CH<sub>2</sub>COO); 2.7 (2H, m, CH<sub>2</sub>COOH);

1.9 (1H, m, OCOCH); 1.3 (3H, d, CH-CH<sub>3</sub>); 1.1 (6H, d, CH(CH<sub>3</sub>)<sub>2</sub>)

C<sub>14</sub>H<sub>28</sub>NO<sub>6</sub>Cl

C

H

N

Cl

calc.

49.19

8.25

4.10

10.04

found

50.26

8.12

3.59

10.61

**HPLC**

Column μ Bondapack - C<sub>1</sub>

Eluant KH<sub>2</sub>PO<sub>4</sub> 0.05M - CH<sub>3</sub>CN 85-15

UV detector λ = 205 nm

Flowrate 1 ml/min

Rt = 8.10 - 9.98 (the two diastereomers are thus shown)

**Example 3**

[0027] Preparation of the ester of acetyl (R)(-)-carnitine chloride with (R,S)(±)beta-hydroxybutyric acid (ST 765)

**Step a:**

[0028] same as in Example 1

**Step b:**

[0029] same as in Example 1, except that isovaleryl (R)(-)-carnitine chloride was substituted by acetyl (R)(-)-carnitine chloride.

**Step c:**

[0030] Intermediate 3, ester of acetyl (R)(-)carnitine chloride with (R,S)(±)-beta-hydroxybutyric acid benzyl ester, was purified via preparative HPLC as described in step C of Example 2.

Yield 50%

NMR D<sub>2</sub>O δ 7.5(5H,s,aromatic); 5.7(1H,m,-CH-); 5.4-5.0(3H,m,s,COOCH-,  
 $\begin{array}{c} | \\ \text{OCO} \end{array}$   
 CH<sub>2</sub>-Ar); 3.8(2H,m,N<sup>+</sup>CH<sub>2</sub>); 3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.8-2.5(4H,m,COOCH<sub>2</sub>,  
 CH<sub>2</sub>COOH) 2.2(3H,s,COCH<sub>3</sub>); 1.4(3H,d,CHCH<sub>2</sub>)

analytic HPLC

Column μ Bondapack C<sub>1</sub>

Eluarit phosphate buffer KH<sub>2</sub>PO<sub>4</sub> 0.05M - CH<sub>3</sub>CN 60-40

Flowrate 1 ml/min

UV detector λ = 205 nm

R<sub>t</sub> = 11.73

**Step d:**

[0031] Ester of acetyl (R)(-)-carnitine chloride with (R,S)(±)beta-hydroxybutyric acid (ST 765)

[0032] Prepared as described in step d of Example 1

[α]<sub>D</sub><sup>25</sup>

B

= -22.9 (H<sub>2</sub>O 1.2%)

TLC CHCl<sub>3</sub> - H<sub>2</sub>O - isoprOH - MetOH - AcOH (4.2 - 1.05 - 0.7 - 2.8 - 1.05)

R<sub>f</sub> = 0.6

NMR D<sub>2</sub>O δ 5.7(1H,m,-CH-); 5.3(1H,m,COOCH); 3.9-3.7(2H,m,N<sup>+</sup>-CH<sub>2</sub>);  
 $\begin{array}{c} | \\ \text{OCO} \end{array}$   
 3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.9(2H,m,CH<sub>2</sub>COO); 2.7(2H,m,CH<sub>2</sub>COOH)  
 2.2(3H,s,COCH<sub>3</sub>); 1.4(3H,d,CHCH<sub>3</sub>)

| E.A. C <sub>13</sub> H <sub>24</sub> NO <sub>6</sub> Cl | C     | H    | N    | Cl    |
|---|-------|------|------|-------|
| calc.   | 47.90 | 7.42 | 4.29 | 10.88 |
| found   | 47.14 | 7.57 | 4.88 | 10.64 |

H<sub>2</sub>O 0.46%

HPLC

Column μ Bondapack C<sub>1</sub>

Eluant phosphate buffer KH<sub>2</sub>PO<sub>4</sub> 0.05M - CH<sub>3</sub>CN 90 - 10

Flowrate 0.5 ml/min

UV detector λ = 205 nm



Rt = 11.68 - 12.83 (the two diastereomers are thus shown).

#### Example 4

[0033] Preparation of the ester of propionyl (R)(-)-carnitine chloride with (R,S)(±)beta-hydroxybutyric acid (ST 780).

##### Step a:

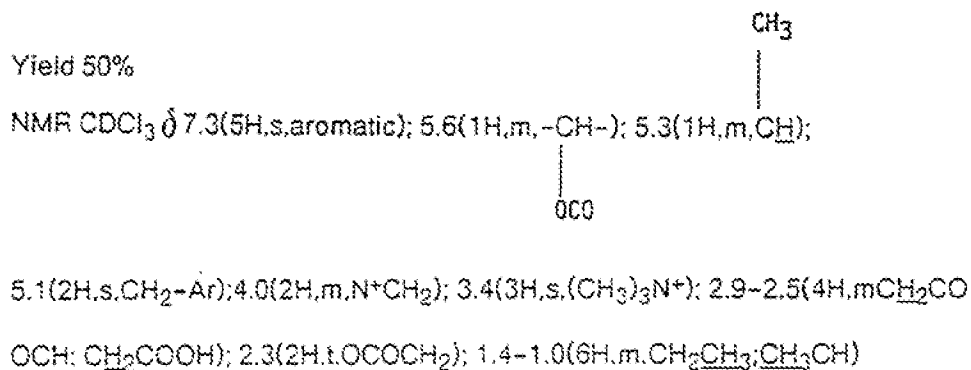
[0034] same as in Example 1

##### Step b:

[0035] same as in Example 1, except that isovaleryl R(-)carnitine chloride was substituted by propionyl R(-)carnitine chloride.

##### Step c:

[0036] Intermediate 3, ester of propionyl (R)(-)-carnitine chloride with (R,S)(±)-beta-hydroxybutyric acid benzyl ester, was purified via preparative HPLC as described in step c of example 2.



analytic HPLC

Column μ Bondapack C<sub>1</sub>

Eluant phosphate buffer 0.005 M 60

Acetonitrile 40

Flowrate 1 ml/min

UV detector λ = 205 nm

Rt = 8.46

##### Step d:

[0037] Ester of propionyl-(R)(-)-carnitine chloride with (R,S)(±)beta-hydroxybutyric acid (ST 780).

[0038] Prepared as described in step d of Example 1.

[α]

<sub>D</sub>

= -23.9 (C = 1% H<sub>2</sub>O)

NMR D<sub>2</sub>O δ 5.6(1H,m,CH); 5.3(1H,q,CH); 3.8(2H,m,N<sup>+</sup>CH<sub>2</sub>); 3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.9-2.4 (4H,d,d,CH<sub>2</sub>COOCH; CH<sub>2</sub>COOH); 1.3(3H,t,CH<sub>2</sub>CH<sub>3</sub>); 1.0(3H,d,CH)

#### HPLC

Column μ Bondapak C<sub>1</sub>

Eluant phosphate buffer KH<sub>2</sub>PO<sub>4</sub> 0.005 M 90

CH<sub>3</sub>CN 10

Flowrate 0.5 ml/min

UV detector λ = 20.5 nm

Rt = 6.40-7.07 (the two diastereomers are thus shown).

#### Example 5

[0039] Preparation of the ester of R( -)-carnitine chloride with R,S(±)beta-hydroxybutyric acid (ST 784).

[0040] The compound was prepared as described in the previous Examples 1-4.

[α]

<sup>25</sup><sub>D</sub>

= -11.1 (C = 1% H<sub>2</sub>O)

NMR D<sub>2</sub>O δ 5.3(1H,m,COOCH); 4.6(1H,m,CH); 3.4(2H,dd,N<sup>+</sup>CH<sub>2</sub>); 3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.7(4H,m,CH<sub>2</sub>COOCH; CH<sub>2</sub>COOH); 1.3 (3H,d,CH-CH<sub>3</sub>)

#### HPLC

Column Novapak C<sub>1</sub>

mobile phase KH<sub>2</sub>PO<sub>4</sub>50 mM

Flowrate 1 ml/min

Rt = 4.56-5.01 min (the two diastereomers are thus shown)

#### Example 6

[0041] Ester of isobutyryl (R)(-)-carnitine chloride with R(-)-beta-hydroxybutyric acid (ST 863).

[0042] The compound was prepared as described in Example 2 (ST 730)

[0043] The compound of step c, ester of isobutyryl (R)(-)-carnitine with R(-)-beta-hydroxybutyric acid benzyl ester, showed the following characteristics:

[α]

<sup>25</sup><sub>D</sub>

= - 11.1 (C = 1% MeOH)

#### HPLC

Column μ Bondapak C<sub>1</sub>

mobile phase NaClO<sub>4</sub>0.05M-CH<sub>3</sub>CN (60-40)

Flowrate 1.5 ml/min  
UV detector  $\lambda$  = 205 nm  
 $R_t$  = 15.64 min

[0044] The compound of step d, i.e. the title compound ester of isobutyryl (R)(-)-carnitine chloride with R(-)-beta-hydroxybutyric acid (ST 863), showed the following characteristics:

$[\alpha]_D^{25}$   
= -11.6 (C = 1% H<sub>2</sub>O)

HPLC

Column  $\mu$  Bondapak C<sub>1</sub>

mobile phase KH<sub>2</sub>PO<sub>4</sub>0.05M - CH<sub>3</sub>CN 70-30

Flowrate 1 ml/min

UV detector  $\lambda$  = 205 nm

$R_t$  = 8.25

### Example 7

[0045] Ester of isobutyryl (R)(-) -carnitine chloride with S(+)-beta-hydroxybutyric acid (ST 864).

[0046] The compound was prepared as described in Example 2 (ST 730)

[0047] The compound of step c, ester of isobutyryl (R)(-)-carnitine chloride with S(+)-beta-hydroxybutyric acid benzyl ester, showed the following characteristics:

$[\alpha]_D^{25}$   
= -15.4 (C = 1% MeOH)

HPLC

Column  $\mu$  Bondapak C<sub>1</sub>

mobile phase NaClO<sub>4</sub>0.05M-CH<sub>3</sub>CN (60-40)

Flowrate 1.5 ml/min

UV detector  $\lambda$  = 205 nm

$R_t$  = 14.79 min

[0048] The compound of step d, i.e. the title compound ester of isobutyryl (R)(-)-carnitine with S(+)-beta-hydroxybutyric acid (ST 864), showed the following characteristics:

$[\alpha]_D^{25}$   
= - 21.7 (C = 1% H<sub>2</sub>O)

HPLC

Column  $\mu$  Bondapak C<sub>1</sub>

mobile phase KH<sub>2</sub>PO<sub>4</sub>0.05M-CH<sub>3</sub>CN (70-30)

Flowrate 1 ml/min

UV detector  $\lambda$  = 205 nm

$R_t$  = 7.32 min

### Example 8

[0049] Ester of butyryl (R)(-)-carnitine chloride with (R,S)( $\pm$ )-betahydroxybutyric acid (ST 877).

[0050] The compound was prepared as described in Example 1.

[0051] The compound of step c, ester of butyryl (R)(-)-carnitine chloride with (R,S)( $\pm$ )-betahydroxybutyric acid benzyl ester, showed the following characteristics:

$[\alpha]_D^{25}$

= -12.8 (C = 1% H<sub>2</sub>O)

HPLC

Column 53 ODS1 (100 mm x 1 mm) Spherisorb

mobile phase KH<sub>2</sub>PO<sub>4</sub>0.05M - CH<sub>3</sub>CN 70-30

UV detector  $\lambda$  = 205 nm

Flowrate 0.1 ml/min

Rt = 30 min

NMR D<sub>2</sub>O  $\delta$  7.5(5H,s,benzyl); 5.6(1H,m,CH);



5.2(3H,s+m,CH<sub>2</sub>-benzyl; CH-CH<sub>3</sub>);

3.7(2H,m,N<sup>+</sup>CH<sub>2</sub>-); 3.3(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>-);

2.8(4H,m,CH<sub>2</sub>COO,OCOCH<sub>2</sub>); 2.4(2H,t,CH<sub>2</sub>COOCH<sub>2</sub>);

1.7(2H,q,CH<sub>2</sub>CH<sub>3</sub>); 1.2(3H,d,CHCH<sub>3</sub>);

1.0(3H,t,CH<sub>2</sub>CH<sub>3</sub>)

[0052] The compound of step d, i.e. the title compound ester of butyryl (R)(-)-carnitine chloride with (R,S)(±)-beta-hydroxybutyric acid (ST 877), showed the following characteristics:

[ $\alpha$ ]

$\frac{25}{D}$

= -18.9 (C = 1% H<sub>2</sub>O)

HPLC

Column Bondapak NH<sub>2</sub>

mobile phase KH<sub>2</sub>PO<sub>4</sub>0.05M - CH<sub>3</sub>CN 35-65

UV detector  $\lambda$  = 205 nm

Flowrate 0.1 ml/min

Rt = 5.62

NMR D<sub>2</sub>O  $\delta$  5.6(1H,m CH-); 5.2(1H,m,CH); 3.8(2H,m,N<sup>+</sup>CH<sub>2</sub>)



3.2(9H,s,(CH<sub>3</sub>)<sub>3</sub>N<sup>+</sup>); 2.8(4H,m,CH<sub>2</sub>COO,OCOCH<sub>2</sub>);

2.4(2H,t,CH<sub>2</sub>COOH); 1.7(2H,m,CH<sub>2</sub>CH<sub>3</sub>);

1.2(3H,d,CHCH<sub>3</sub>); 1.0(3H,t,CH<sub>2</sub>CH<sub>3</sub>)

Effect of ST 687 on the neurologic deficit, memory impairment and cerebral oedema in post-oligaemic rats.

[0053] The study was conducted with a view to assessing the therapeutical effect of ST 687 administered i.p. to rats immediately after the effect of a transient forebrain oligohaemia in the experiment animals were detected. In particular, the propensity of post-oligaemic rats to develop conditioning was studied in a one-trial passive avoidance task. Concurrently, the neurologic deficit during a 3-day period following the ischaemic insult was assessed, and finally the extent of the oedema was assessed by measuring the water content of the cerebral tissue.

[0054] The effects of ST 687 were compared with those of acetyl (R)(-)-carnitine studied under identical experimental conditions.

[0055] In the experiments Sprague-Dawley (Iffa Credo) male rats weighing 230-250 g were used, that had been caged (5 rats/cage) under conditions of controlled temperature (22°C±1°C), 50% relative humidity and 12-hours dark-light cycle (light on from 8 a.m. to 8 p.m.). The rats were fed UAR (Epinay Orge, France) laboratory chow and had free access to tap water. The rats were caged for 5 days before surgery.

**[0056]** Under light ether anesthesia, carotid arteries were isolated and loosely surrounded by a thread. Twenty-four hours later, reversible incomplete forebrain ischemia was produced by bilateral common carotid artery occlusion combined with sodium nitroprusside-induced arterial hypotension (1.1 mg/rat s.c.). Mean arterial blood pressure (MABP) was lowered and maintained nearby 6.6 kPa for 45 min. Then it gradually returned to normal within the 60th minute when carotid occlusion was removed.

**[0057]** The neurological deficit was assessed via the observational method described by Irwin S.: Comprehensive observational assessment: I a. A systematic, qualitative procedure for assessing the behavioural and physiologic states of the mouse. *Psychopharmacologia* (Berl.), 1968, 13 : 222-257, for quantifying the behavioural and physiologic state of the mouse. The rats were lifted vertically by mid-tail approximately 15 cm above a rod and lowered to elicit the visual placing response, usually characterized by an extension of forelimbs before contact. The rating was as follows: 3 = normal behaviour (the rat grasps the rod) : 2 = mild anterolateral rotation of the forelimbs (the grasping reflex only occurs when the rat is placed close to the rod) : 1 = severe rotation of the forelimbs and of the body (the grasping reflex occurs occasionally when the rat touches the rod) : 0 = no grasping reflex. The neurological deficit according to this criterion was evaluated respectively 3, 24, 48 and 72 hours following oligohaemia.

**[0058]** The functional aspects of the cerebral ischemic injury were assessed by a one trial learning procedure (passive avoidance reaction) as originally described by Kurtz K. H. e Pearl J.: The effects of prior fear experience in acquired drive learning. *J. Comp. Physiol, Psychol*, 1960, 53 : 201-206, and more extensively developed by Buresova et al.: Effect of atropine on learning, extinction, retention and retrieval in rats. *Psychopharmacologia*, 1964, 5: 255-263.

**[0059]** Four hours after clipping-off untreated post-oligaemic rats were placed into an apparatus consisting of a large illuminated compartment (40 x 40 cm) connected by an opening to a small dark compartment (10 x 10 cm) with an electrified grid floor. The animals placed into the large compartment were allowed to explore the apparatus for three minutes. The latency to enter and the time spent in the small compartment were measured with a stop watch. Habituation to the experimental conditions was repeated 24 and 29 hours after ischemia. At the end of the third habituation trial, the opening between the two compartments was closed and the rat, placed into the small compartment, received intermittent electrical foot-shocks for one minute. The retention of the passive avoidance towards the small compartment was tested 24 and 48 hours after the last habituation trial i.e. 53 and 77 hours post-oligohaemia, respectively. The criterion used to determine whether an animal was conditioned was based upon the rat remaining in the large illuminated compartment for 180 sec. without entry into the small dark compartment.

**[0060]** Immediately after the last retention trial, i.e. 77 hours post-oligohaemia, rats were sacrificed by decapitation, their brains rapidly removed and macroscopically examined in terms of swelling. Brain water content was determined by the method wet weight/dry weight.

Death-rate, cerebral oedema and passive avoidance in post-oligaemic rats  
and following treatment with acetyl(R)(-)-carnitine and ST 637

|                                 | Dose<br>mg. kg.<br>i.p.<br>twice a day | n.1 | n.2 | Death rate<br>after 72 hours<br>(%) | Incidence of<br>cerebral oedema<br>upon excision<br>(3) | Incidence of retention<br>of conditioned response<br>(5) |        |
|---------------------------------|--|-----|-----|-------------------------------------|---|--|--------|
|                                 |  |     |     |                                     |   | + 53 h   | + 77 h |
| Oligohaemia                     | 0                                      | 19  | 9   | 52,6                                | 66,6  | 44,4   | 32,3   |
| Acetyl<br>(R)(-)-carni-<br>tine | 12,5                                   | 15  | 10  | 33,3                                | 80,0  | 60,0   | 80,0   |
|                                 | 25,0                                   | 17  | 10  | 41,2                                | 60,0  | 60,0   | 70,0   |
|                                 | 50,0                                   | 20  | 13  | 50,0                                | 90,0  | 70,0   | 50,0   |
| ST 637                          | 2,5                                    | 15  | 10  | 47,4                                | 60,0  | 20,0   | 40,0   |
|                                 | 5,0                                    | 16  | 10  | 37,5                                | 50,0  | 60,0   | 60,0   |
|                                 | 7,5                                    | 16  | 6   | 62,5                                | 66,7  | 50,0   | 66,7   |

n.1 = number of oligoemic rats

n.2 = number of survivors

n.3 = number of rats exhibiting cerebral oedema

p < 0.05 according to the continuity-corrected  $\chi^2$  test.

Protective effect of ST 784 against acetaminophen (paracetamol)-induced hepatic damage.

[0061] Paracetamol has been widely used as analgesic and antipyretic. Paracetamol overdose is known to provoke serious hepatic damages.

[0062] Male Wistar rats weighing 200-250 g (15 rats/group) that had been kept fasting for at least 12 hours, were administered a single dose of paracetamol (1 g/kg body weight, per os). 100 g paracetamol were dissolved in 1000 ml of 5% (w/v) carboxymethylcellulose suspension in water. (Hence, the animals were actually administered 10 ml paracetamol solution/kg body weight). 101 mg ST 784/kg body weight were administered orally (as aqueous solution) 1, 8 and 24 hours, respectively, following paracetamol administration. The animals were sacrificed 32 hours following paracetamol administration.

[0063] Transaminases (SGOT and SGPT) were measured in blood serum. ST 784 provoked a decrease in transaminases exceeding 60% ( $p \leq 5$ ) with respect to the control animals.

[0064] The compounds of the present invention are orally or parenterally administered, in any of the usual pharmaceutical forms which are prepared by conventional procedures well-known to those persons skilled in the pharmaceutical technology. These forms include solid and liquid oral unit dosage forms such as tablets, capsules, solution, syrups and the like as well as injectable forms, such as sterile solutions for ampoules and phials.

[0065] For these pharmaceutical forms the usual solvents, diluents and excipients are used. Optionally, sweetening, flavouring and

preservative agents can also be present. Non limiting examples of such agents are sodium carboxymethylcellulose, polysorbate, mannitol, sorbitol, starch, avicel, talcum and other agents which will be apparent to those skilled in the pharmaceutical technology.

[0066] The dose which is administered will be determined by the attending physician having regard to the age, weight and general conditions of the patient, utilizing sound professional judgement. Although effective results can be noticed at doses as low as 5 to 8 mg/kg of body weight daily, a dose of from about 10 to about 50 mg/kg of body weight is preferred. Whenever necessary, larger doses can be safely administered in view of the low toxicity of the compounds of this invention.

[0067] As non-limiting examples and depending on the specific pharmaceutical form of administration, the following dosages can be indicated:

for the phials : from 5 to 500 mg

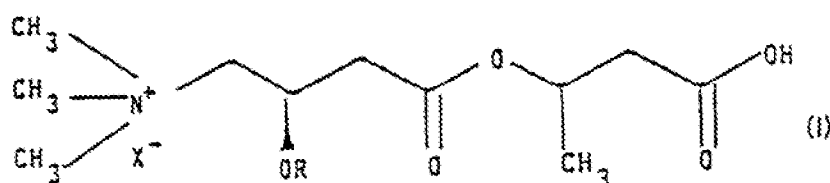
for the capsules : from 15 to 50 mg

for the tablets : from 15 to 500 mg

for the oral solution : from 15 to 50 mg

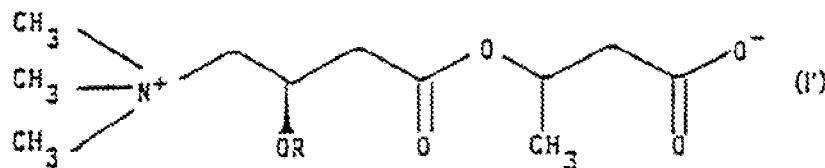
## Claims

1. Esters of (R)(-)-carnitine and acyl (R)(-)-carnitines with beta-hydroxybutyric acid.
2. Esters according to claim 1, in the form of pharmacologically acceptable salts of formula (I)



wherein X<sup>-</sup> is the anion of a pharmacologically acceptable acid and R is hydrogen or a straight or branched acyl group having from 2 to 5 carbon atoms.

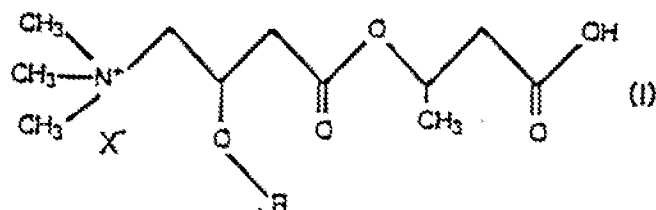
3. Esters according to claim 1, in the form of inner salts (I')



4. Esters according to claims 2 or 3, wherein R is selected from hydrogen, acetyl, propionyl, n-butyryl, isobutyryl and isovaleryl.
5. Esters according to claim 2, wherein X<sup>-</sup> is selected from chloride, bromide, orotate, acid aspartate, acid citrate, acid phosphate, acid fumarate, lactate, acid maleate, acid oxalate, acid sulfate and glucosephosphate.
6. An orally or parenterally administrable composition comprising an ester of formula (I) or (I') as active principle.
7. An orally or parenterally administrable composition for inhibiting neuronal degeneration, liver proteolysis and for the treatment of coma comprising an ester of formula (I) or (I') as active principle and a pharmacologically acceptable excipient therefor.
8. Composition according to claim 7, in unit dosage form, comprising between about 5 and 500 mg of an ester of formula (I) or (I')

## Claims

1. A process for preparing esters of (R)(-)-carnitine and acyl (R)(-)-carnitine with β-hydroxybutyric acid of general formula (I)



wherein X<sup>-</sup> is the anion of a pharmacologically acceptable acid and R is H or a straight or branched acyl group having from 2 to 5 carbon atoms, comprising:

- 1) condensing the sodium salt of β-hydroxybutyric acid with benzyl chloride in the presence of crown-ethers, in an organic solvent, in an inert gas atmosphere, at a temperature comprised between 20°C and 30°C, for 1 -2 hours, and isolating the benzyloxyester of β-hydroxybutyric acid thus obtained via distillation under vacuum;

2) condensing the acid chloride of (R)(-)-carnitine or acyl (R)(-)-carnitine with the benzylester of  $\beta$ -hydroxybutyric acid in an inert anhydrous organic solvent, at a temperature comprised between 20°C and 30°C, for 12-24 hours, and isolating the compound thus obtained, acyl (R)(-)-carnitine ester with  $\beta$ -hydroxybutyric acid benzylester, from the reaction mixture by precipitation with an organic solvent, such as ethyl ether or acetonitrile; and

3) hydrogenating the compound obtained in step 2) in a water or ethanol solution or mixtures thereof, in the presence of a hydrogenation catalyst, such as 5% or 10% Pd/C, for 30-180 minutes, at a pressure of 2-5 hydrogen atmospheres, and isolating the product thus obtained, acyl (R)(-)-carnitine ester with  $\beta$ -hydroxybutyric acid, by concentrating under vacuum the solution to dryness.



European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number

EP 91 83 0062

| DOCUMENTS CONSIDERED TO BE RELEVANT                        |   |   |   |
|--|---|---|---|
| Category   | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim   | CLASSIFICATION OF THE APPLICATION (Int. Cl.5) |
| X  | DE-A-3015636 (SIGMA TAB S.P.A.)<br>* the whole document *                     | 1-8   | C07C219/22<br>A61K31/22<br>A61K31/205         |
| A  | GB-A-2071091 (SIGMA TAB S.P.A.)<br>* the whole document *                     | 1-8   |   |
| D  | & US-A-4766222  |   |   |
| A  | EP-A-167115 (MAGIS FARMACEUTICI S.P.A.)<br>* the whole document *             | 1-8   |   |
|  |   |   | TECHNICAL FIELDS SEARCHED (Int. Cl.5)         |
|  |   |   | C07C<br>A61K                                  |
| The present search report has been drawn up for all claims |   |   |   |
| Place of search<br>BERLIN                                  |   | Date of completion of the search<br>25 APRIL 1993   | Examiner<br>RUFET, J                          |
| CATEGORY OF CITED DOCUMENTS                                |   | X : theory or principle underlying the invention<br>Y : earlier patent document, but published on, or after the filing date<br>D : document cited in the application<br>I : document cited for other reasons<br>A : technological background<br>O : non-written disclosure<br>P : intermediate document<br>& : member of the same patent family, corresponding document |   |

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